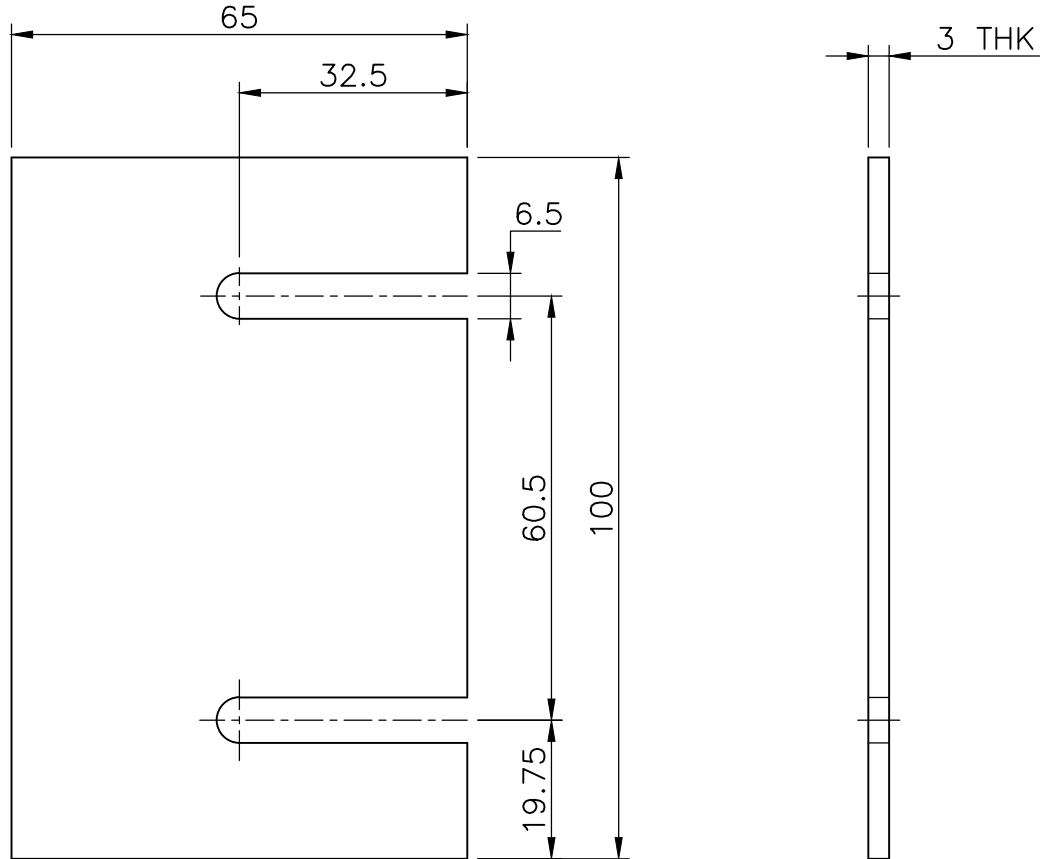


MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0-6	6-30	30-120	120-315	315-1000	1000-2000	2000-4000	ABOVE 4000
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227									
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)									
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS.1012.C.							PROTO/PILOT/PRODUCTION		
QUALITY OF WELD JOINTS REF, RD-230 MEDIUM									





UNCONTROLLED



NOTE:

1. ALL TECHNICAL REQUIREMENTS SHALL BE AS PER PTS DOC No.GR/TD/1766
2. COLOR: BLACK

GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
SURFACE ROUGHNESS												

										100x65x3THK		EPDM RUBBER						
SL No.		QTY	DRG. / STOCK No.			DESCRIPTION					SIZE		COMPANY.STD/IS.STD		Wt.Kg.			
						DETAIL PARTS					MATERIAL							
								PRODUCT								DMRC BG METRO CARS		
												SURFACE TREATMENT						
														APPROVED		25/04/2011		
														CHECKED		25/04/2011		
														DRAWN		23/04/2011		
														REF DRG				
														SCALE		SHEET	Wt (Kg)	
														1:1	1 OF 1			
ALT	CHANGES / ECN No.			DATE	BY	CKD	APP	QTY	NEXT ASSY			MODEL			DRG No.			ALT
				BEML LIMITED				TITLE							909-55104			
								PACKING										